

2806

HSSE DIN 13

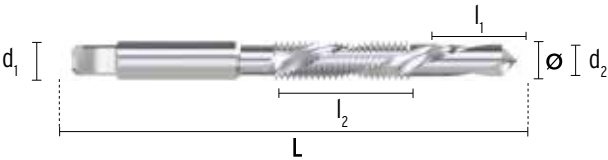
Broca-Macho / Foret taraud / Drill-tap

M
DIN 13

Tol.
6H

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25							○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	L ₁ mm	L ₂ mm	□ mm	d ₁ mm	d ₂ mm
M3,0	0,50	56	16	11	2,40	3,0	2,5
M4,0	0,70	63	18	14	3,00	4,0	3,3
M5,0	0,80	71	20	18	3,80	5,0	4,2
M6,0	1,00	80	22	22	4,90	6,0	5,0

Ø	P	L mm	L ₁ mm	L ₂ mm	□ mm	d ₁ mm	d ₂ mm
M8,0	1,25	95	26	25	6,20	8,0	6,8
M10,0	1,50	106	30	31	8,00	10,0	8,5
M12,0	1,75	115	32	35	9,00	12,0	10,20